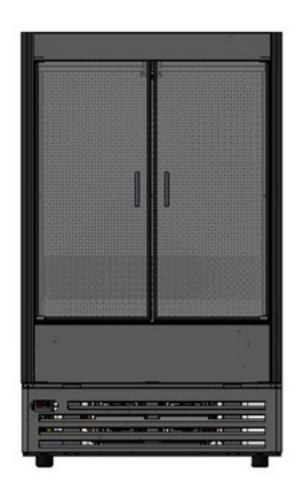
# **ALPA 120 Slim Doors**

460 Southport Commerce Blvd. Spartanburg SC 29306 Phone: 864-574-6004 Fax: 864-574-6005

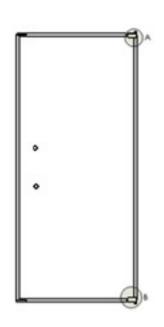


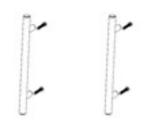
# DOOR INSTALLATION ALPA-120 SLIM

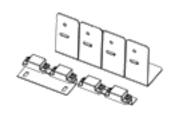


# PARTS INCLUDED IN THE KIT

- 1. TWO DOOR **ASSEMBLIES**
- 2. TWO HANDLES
- 3. FOUR SHEET METAL HINGES AND TWO DOOR STOPS







4. FOUR #8 5. EIGHT #10 DRILL SCREWS DRILL SCREW

6. TWO PINS







### TOOLS NEEDED FOR INSTALLATION

A. ELECTRIC SCREWDRIVER







C. 5/16" SOCKET WRENCH D. CROSS SCREWDRIVER





#### STEP 1:

Remove the front acrylic and its plastic moldings

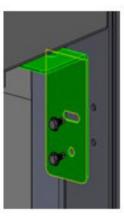




# STEP 2:

Place and screw the 4 sheet metal hinges on the posts using #10 x 3/4 screws









## STEP 3:

Remove the lower steel hinge by loosening the screws that hold it





#### STEP 4:

Place the bushing and the lower steel hinge on the lower sheetmetal hinge



#### STEP 5:

Put the bushing at the upper steel hinge and insert into the sheetmetal hinge. Assemble with the lower steel hinge and tighten the steel hinge screws to secure the door.



#### STEP 6:

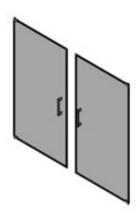
Repeat the above steps to install the opposite door

### STEP 7:

Take the handle and assemble it by screwing it with the door.

Repeat this step for the opposite door

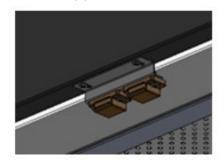




#### STEP 8:

Place the door stops using the drill screws at the middle of the upper and lower front





### STEP 9:

Adjust the doors by loosening and tightening the steel hinge screws and the magnetic stop screws





### YOUTUBE

To see a video of how to install the doors, please check out our youtube video with this QR Code. https://youtu.be/WuPqVXEgRCU



### **QUESTIONS?**

Email service@ojedausa.com or call 864-574-6004



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